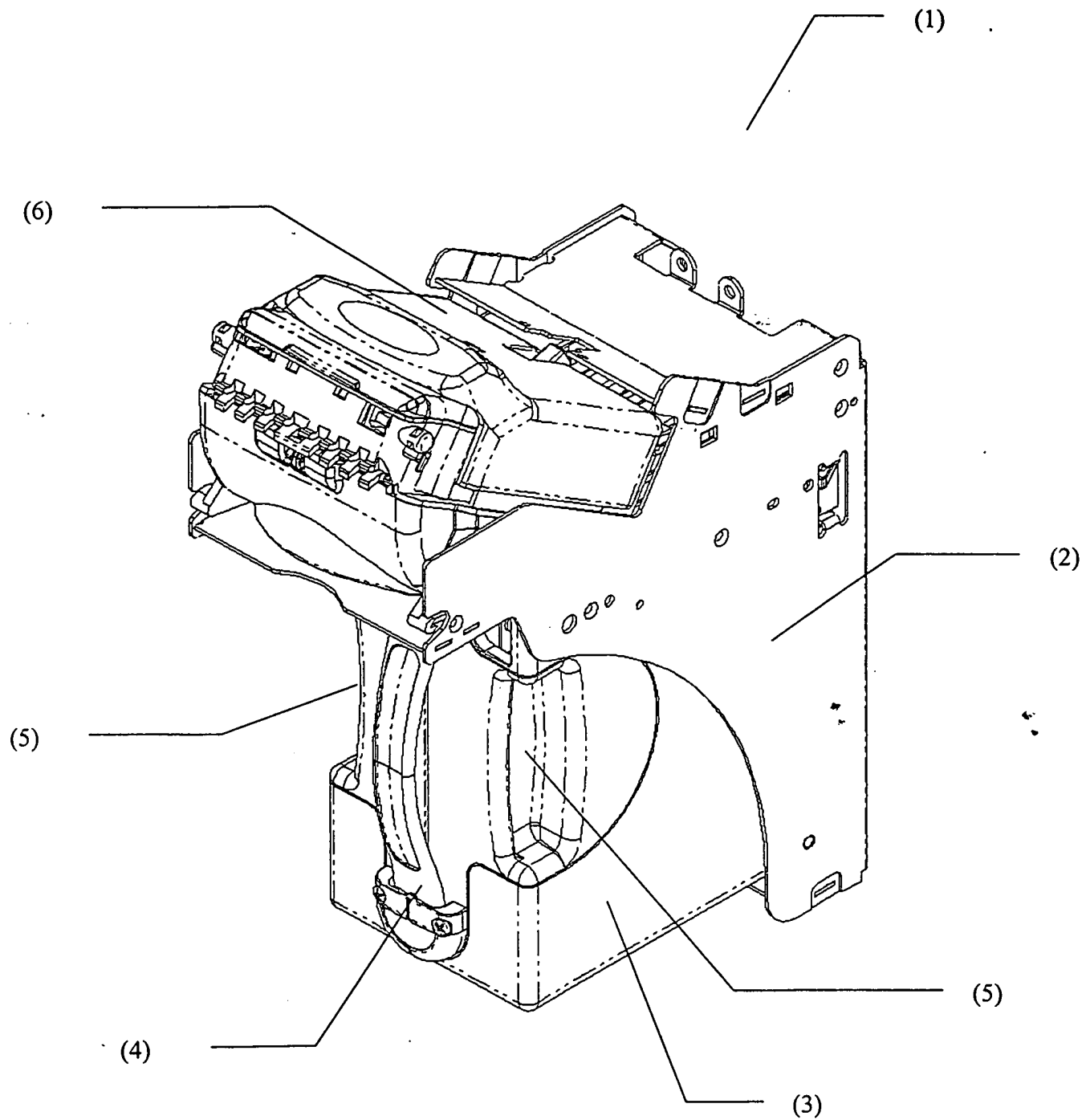


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Figure 1



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Figure 2

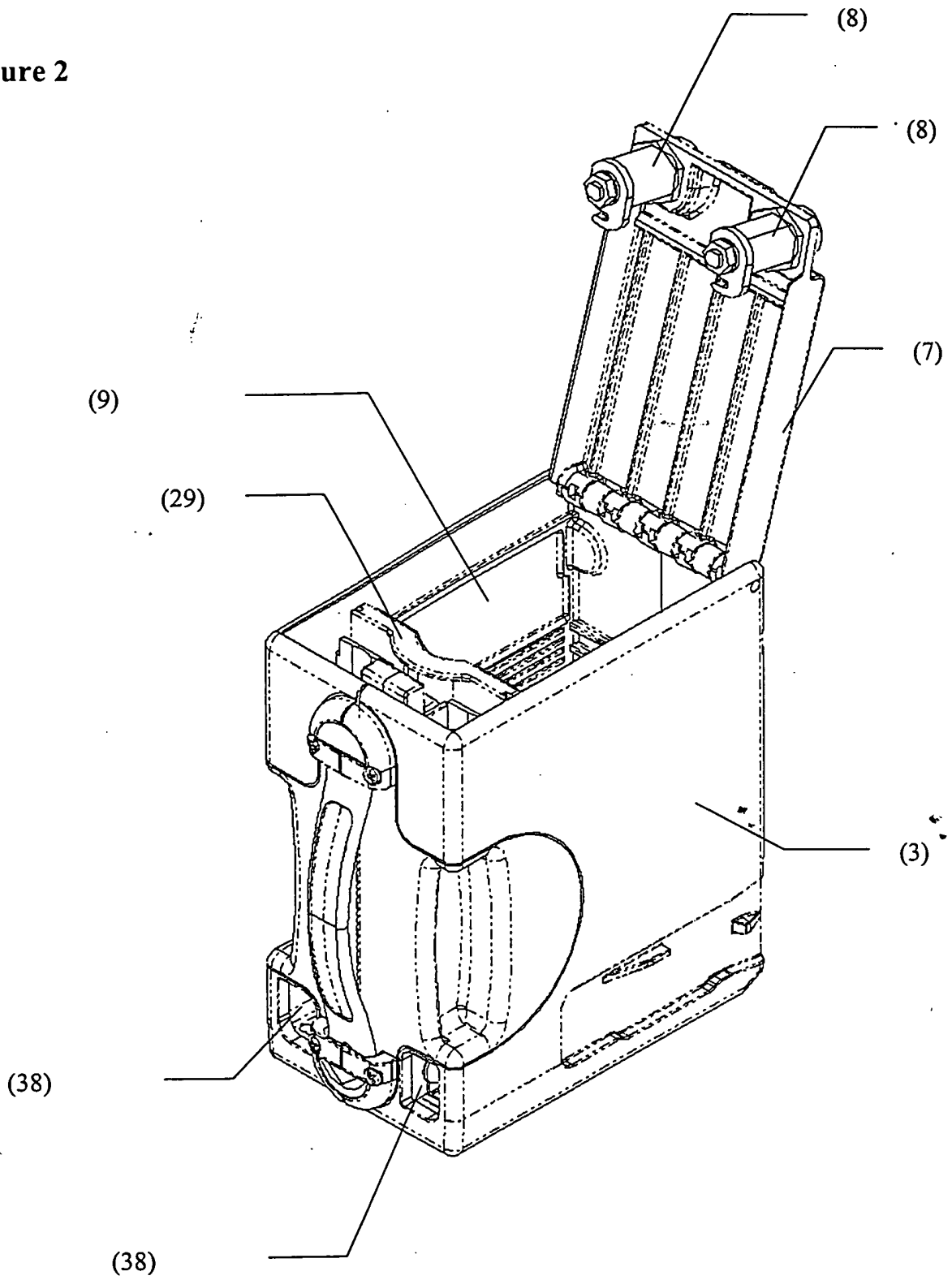
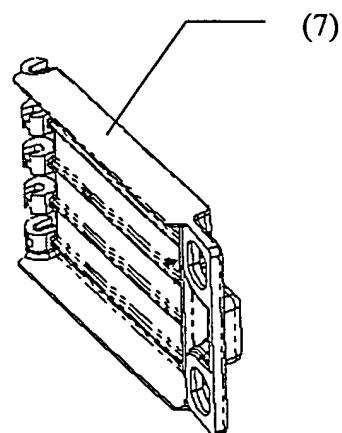
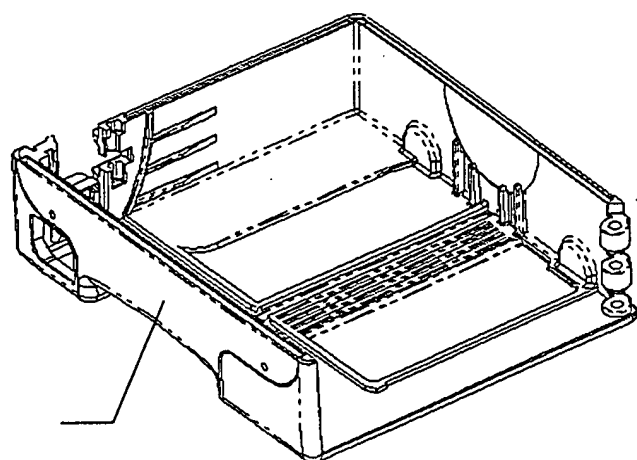
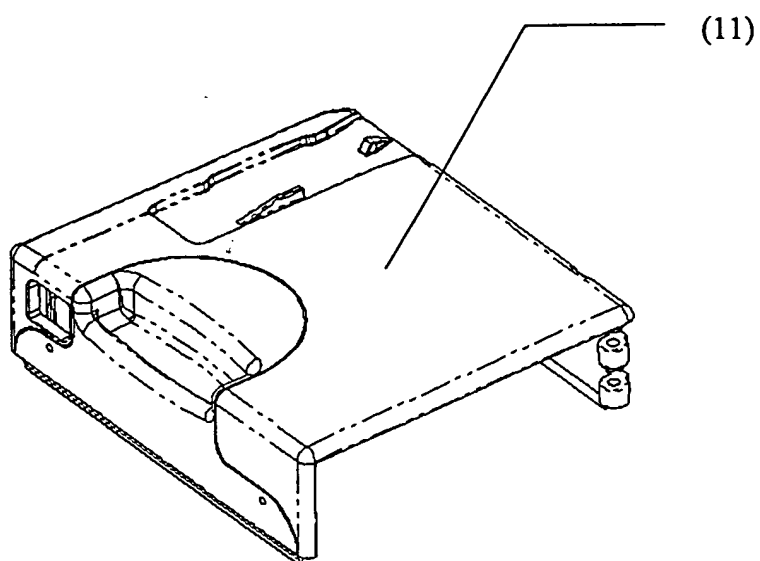


Figure 3



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Figure 4

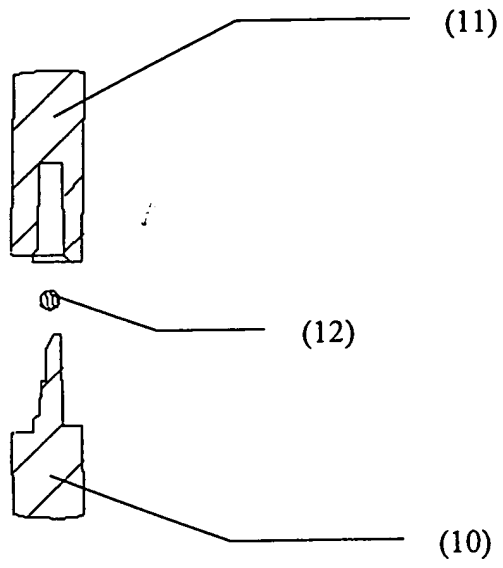


Figure 5

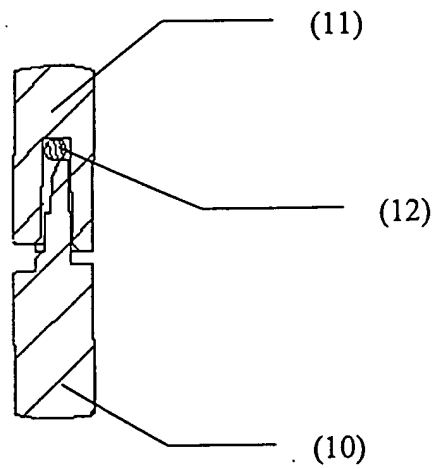
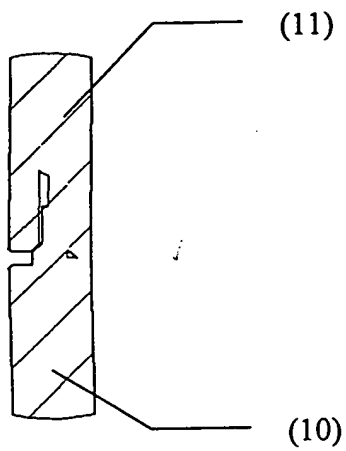


Figure 6 Joint after welding



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Figure 7

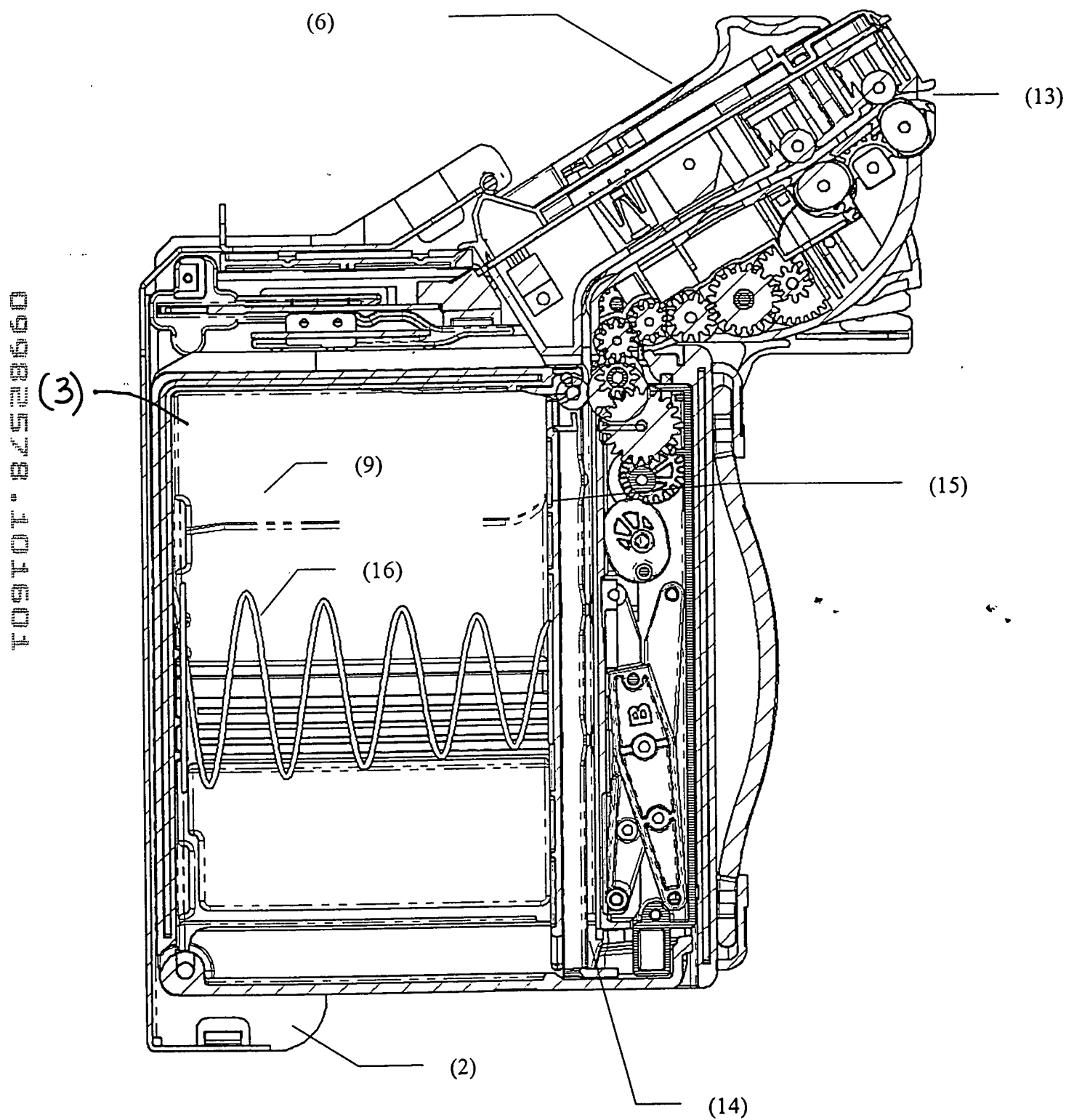


Figure 8

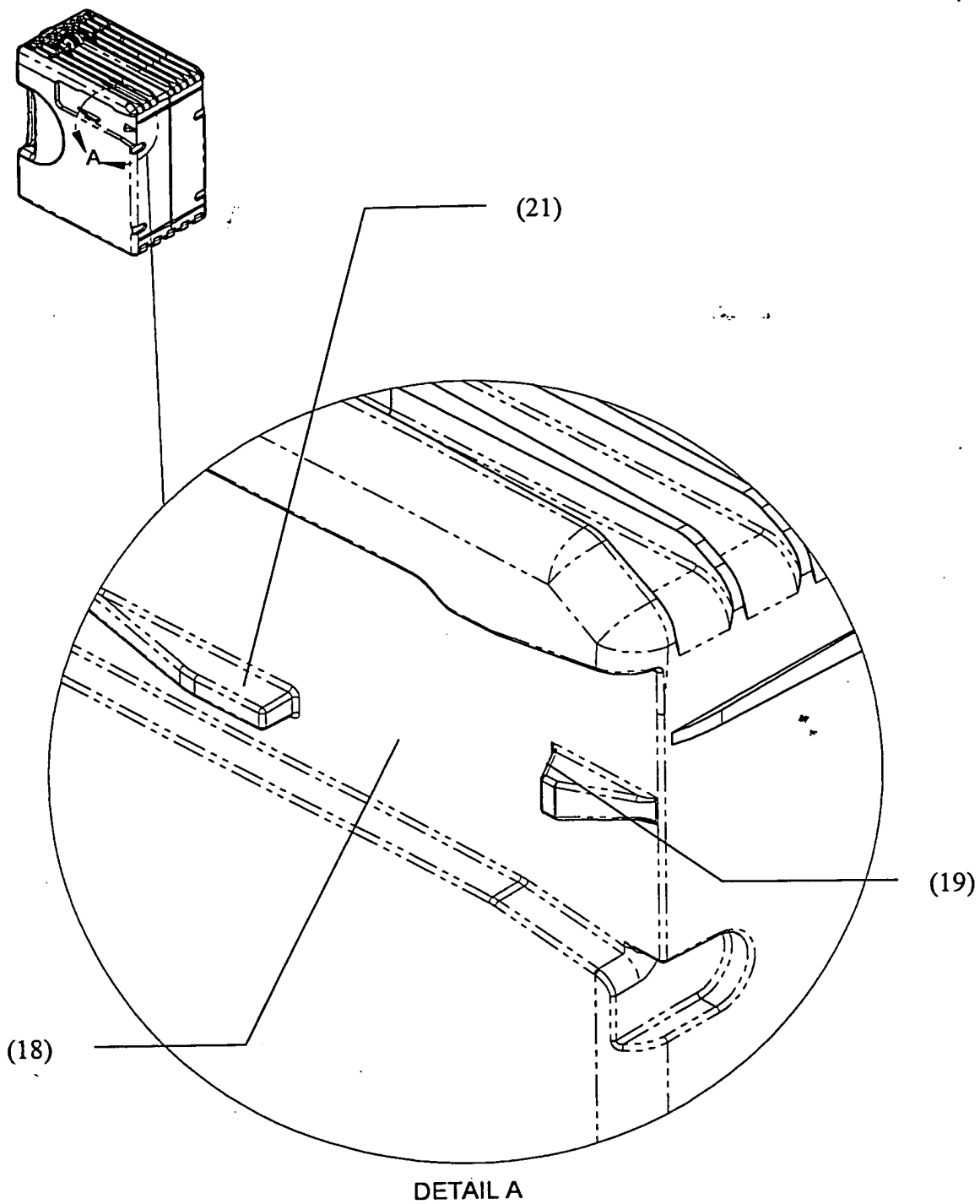


FIG. 8

Figure 9

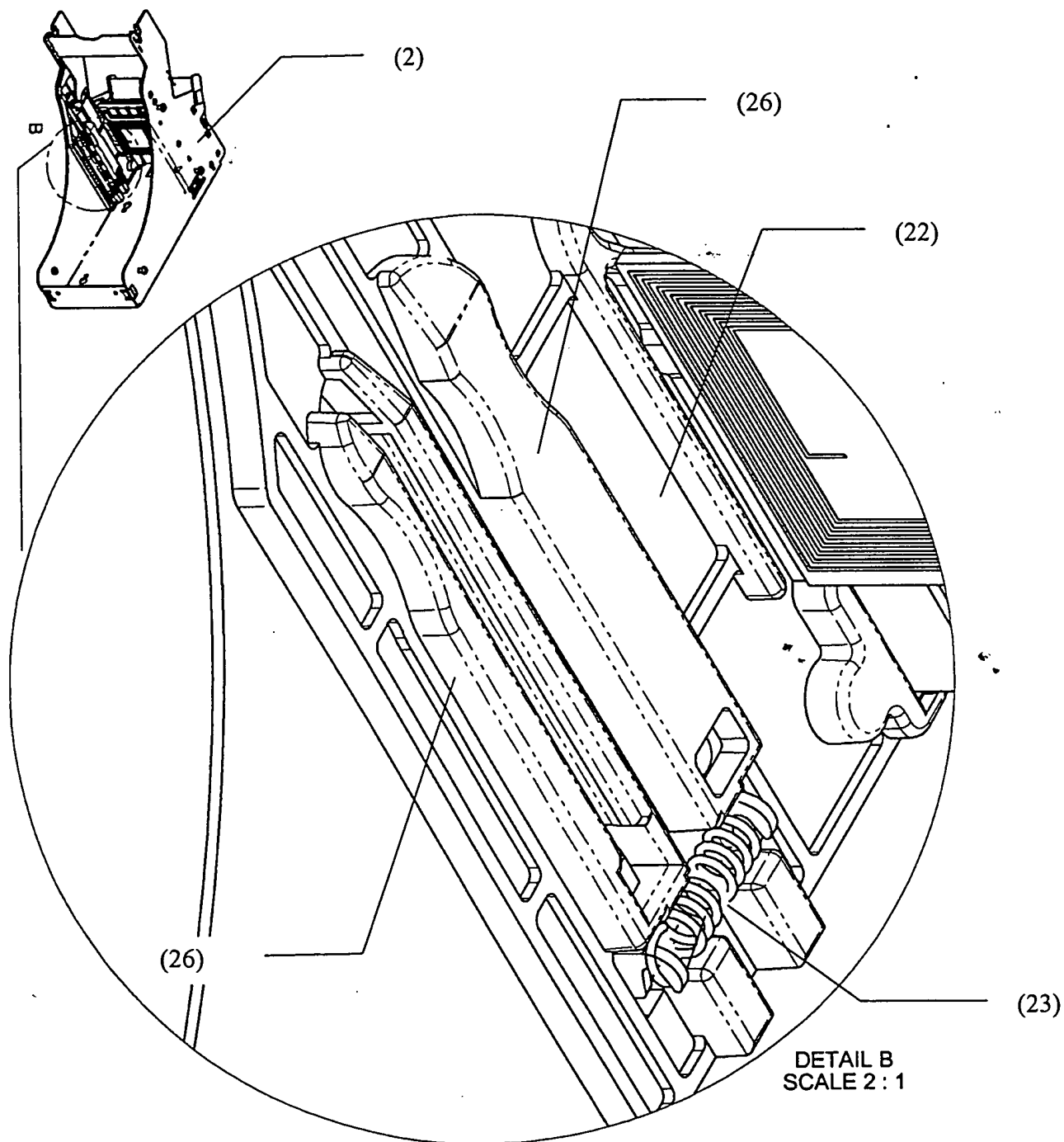


FIG. 9

Figure 10

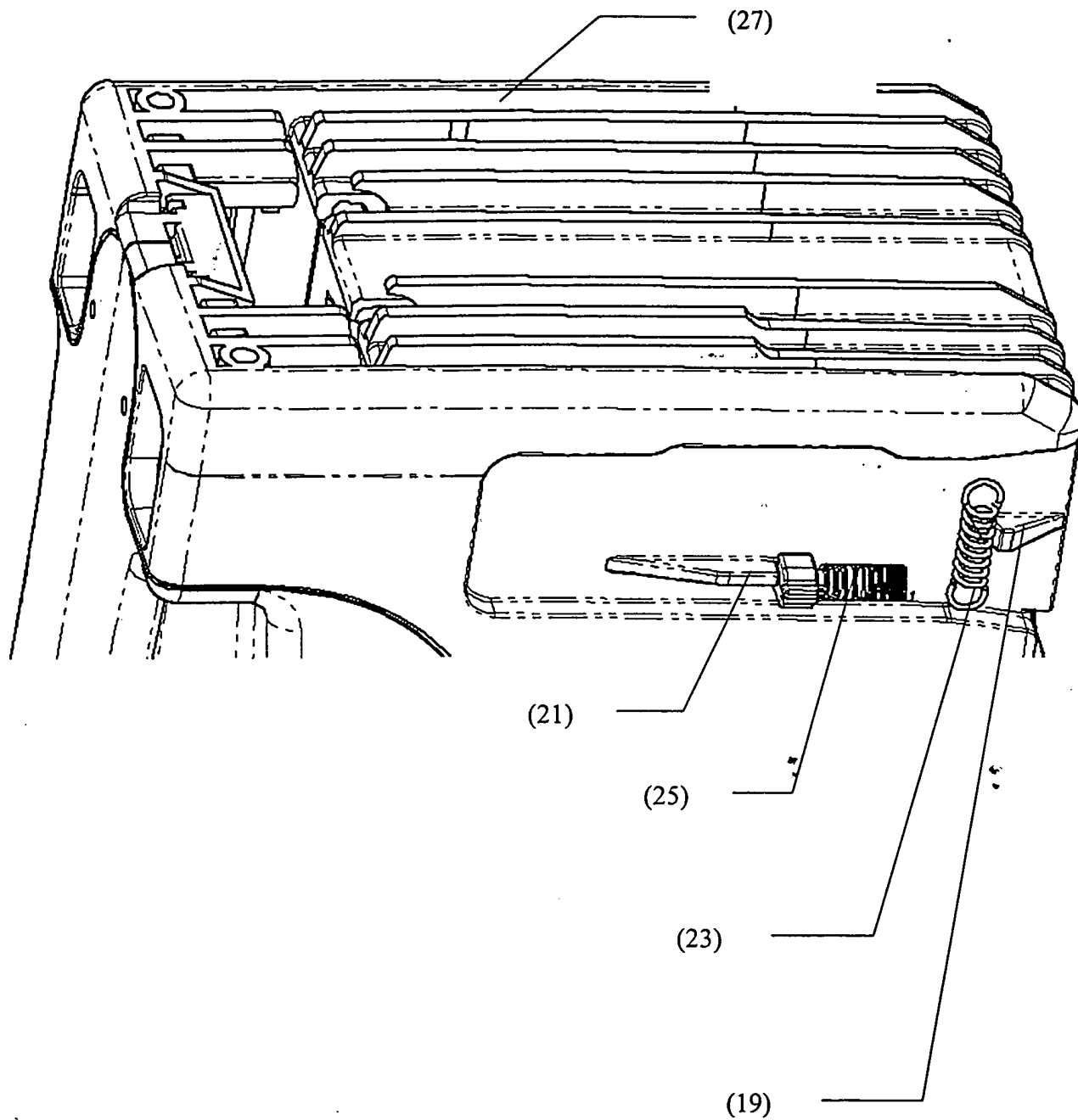


FIG. 10

Figure 11

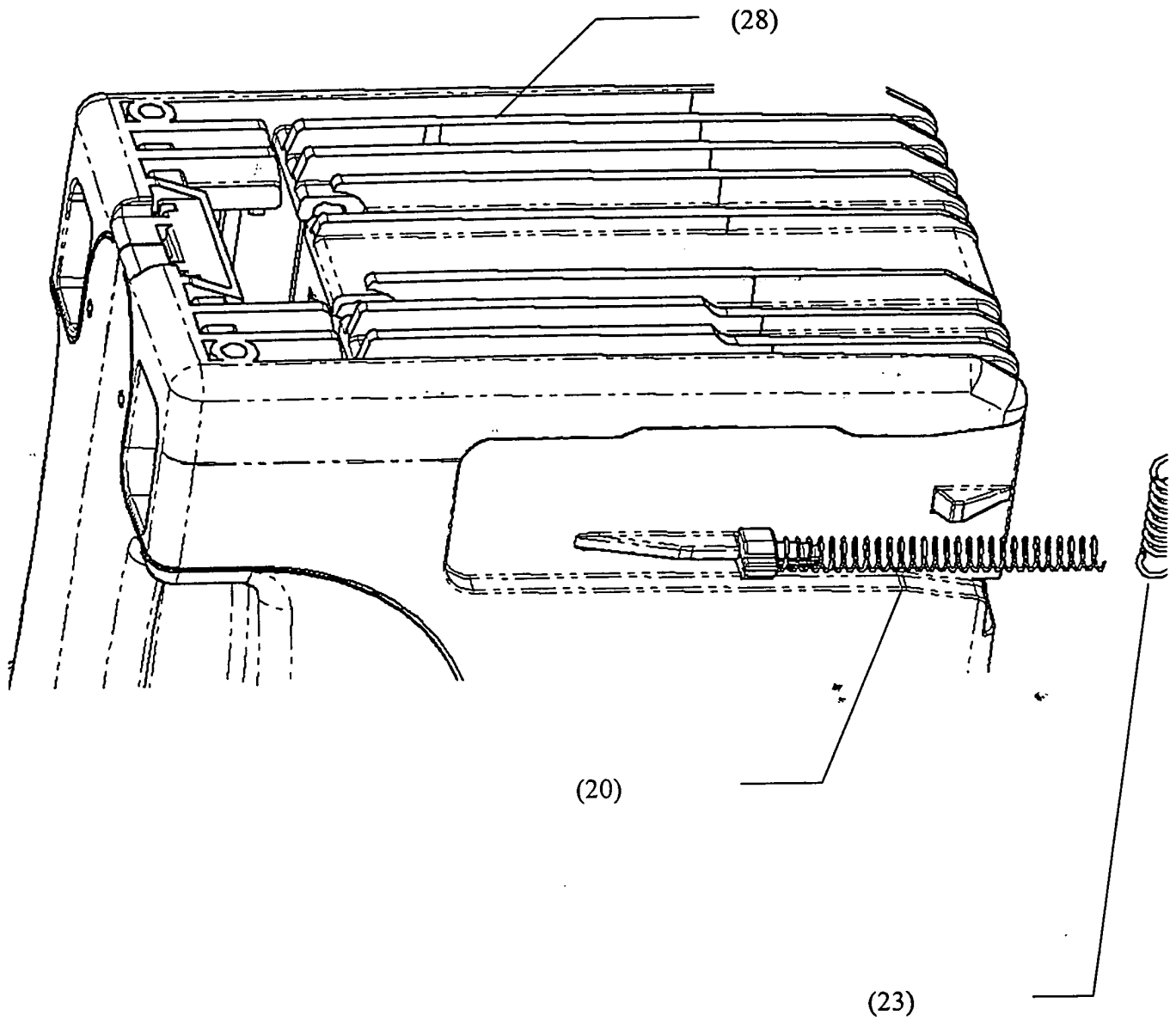


FIG. 12

Figure 12

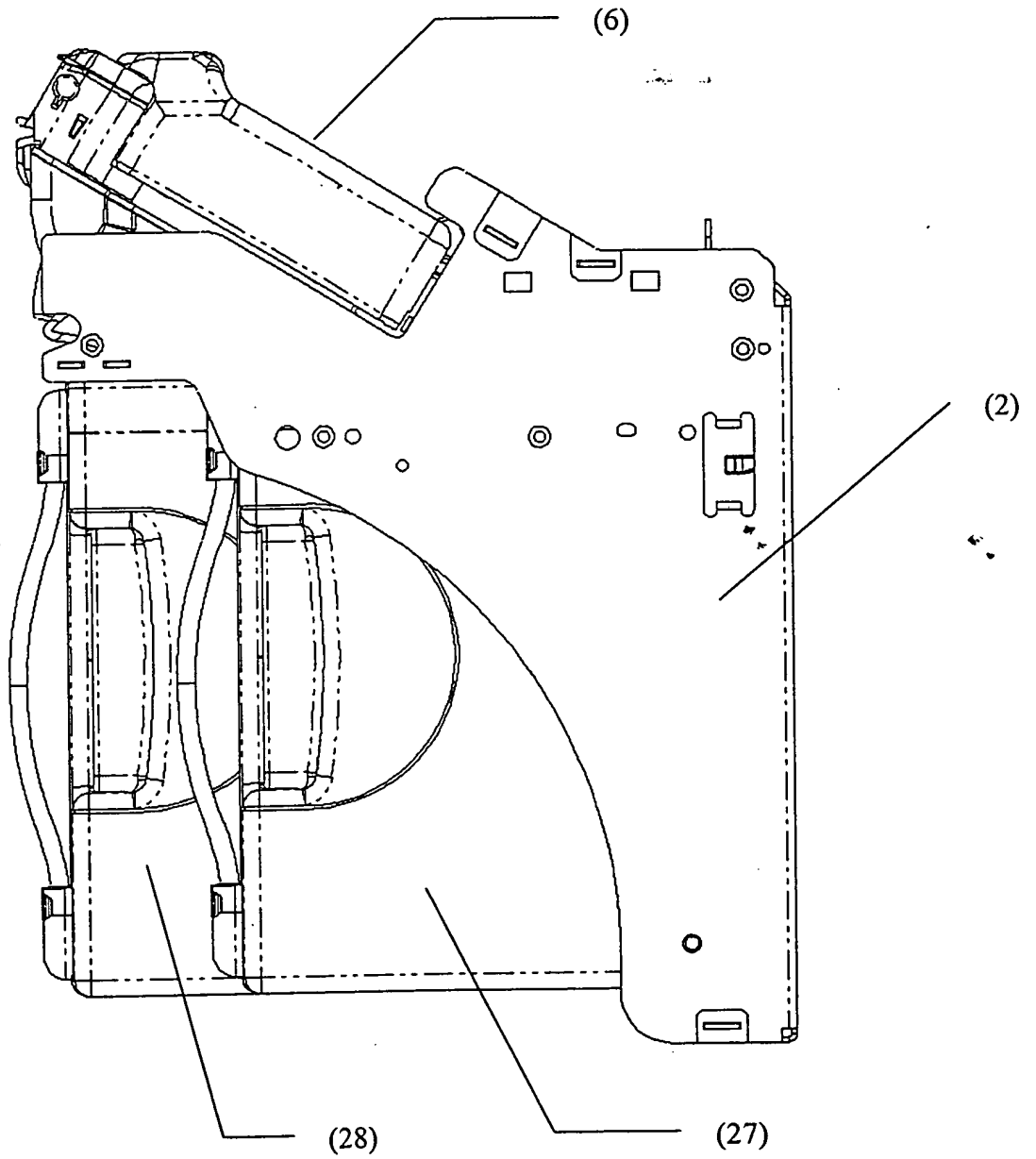


Figure 13

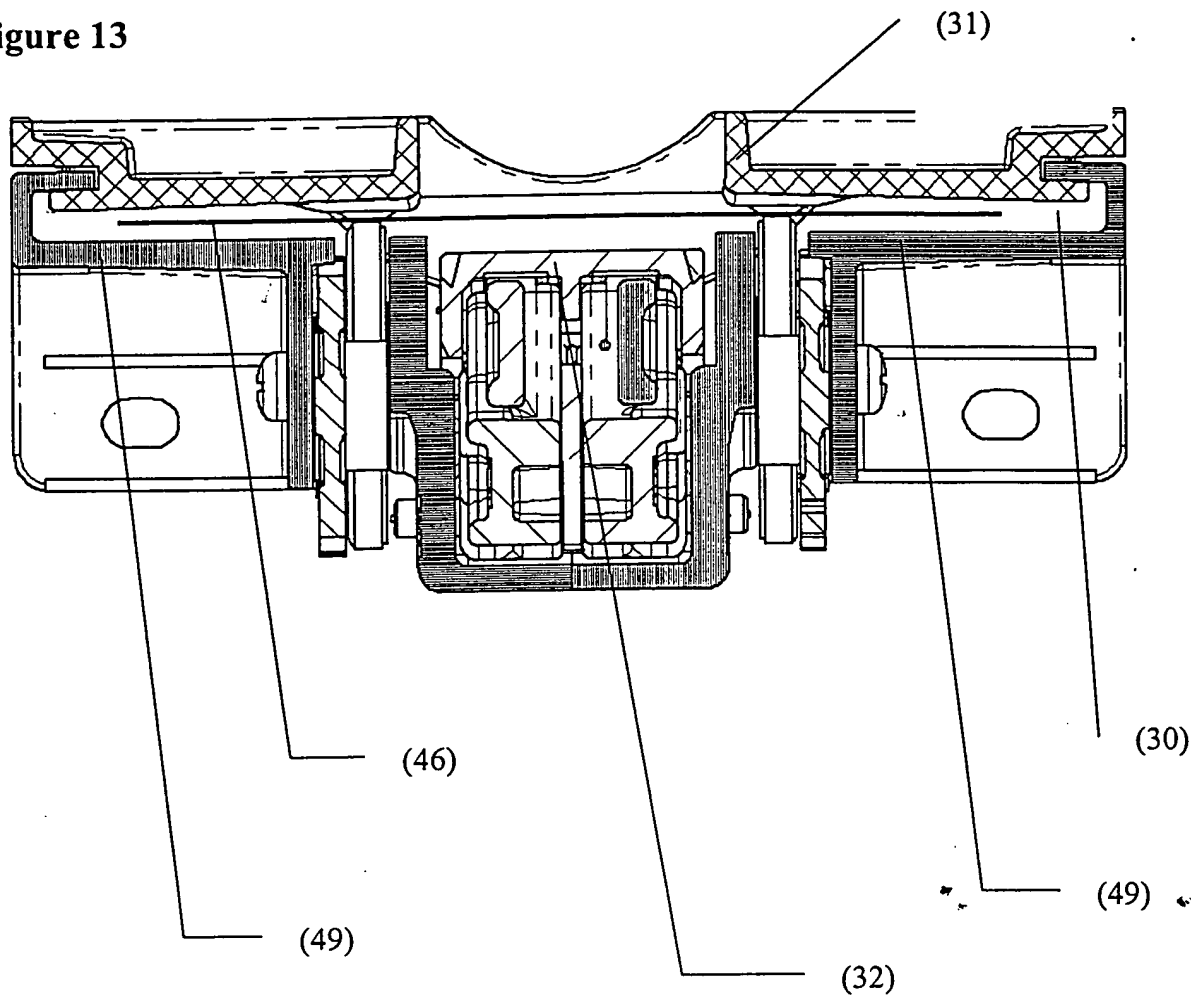
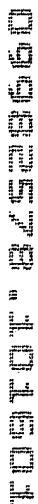
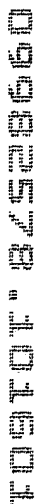


FIGURE 13

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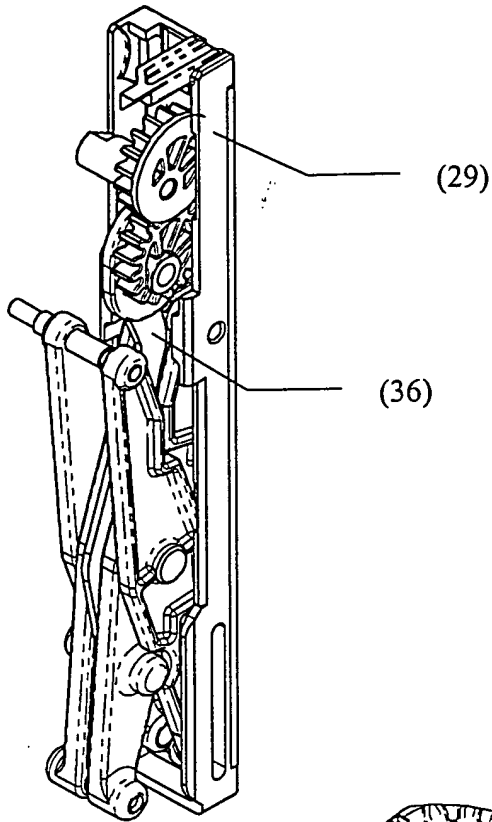


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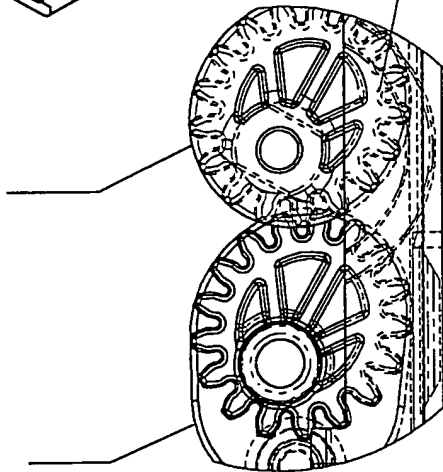
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Figure 16A



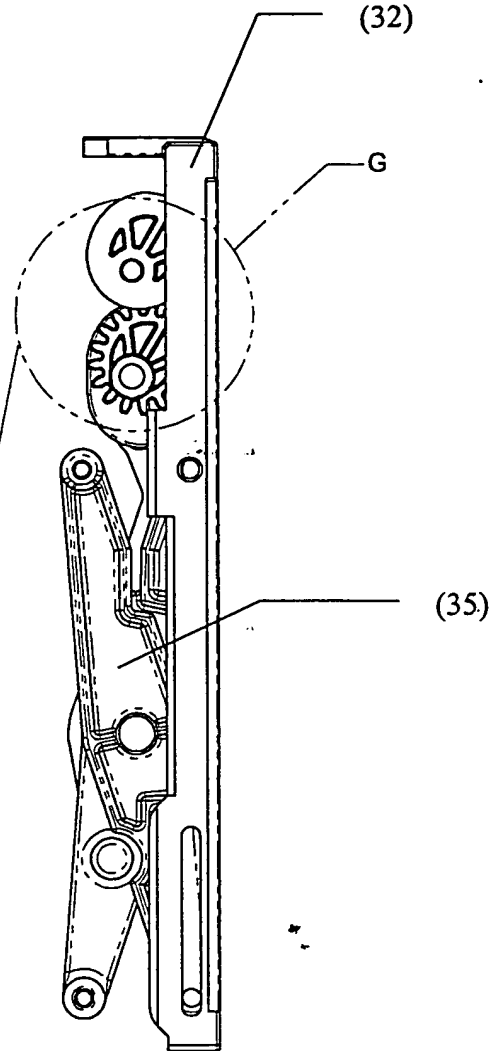
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(34)



DETAIL G

FIGURE 16B



TOP OF "B" 28660

Figure 17

(45)

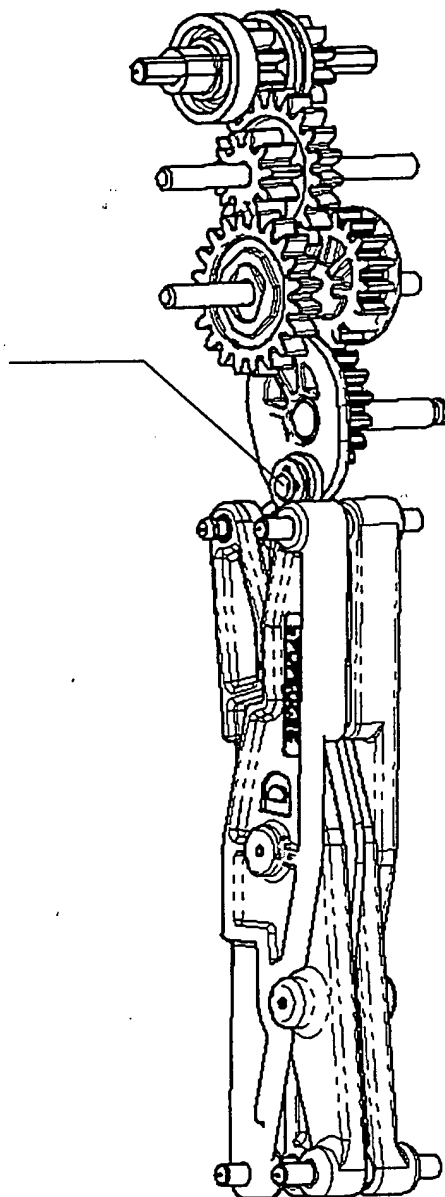


Figure 18 A

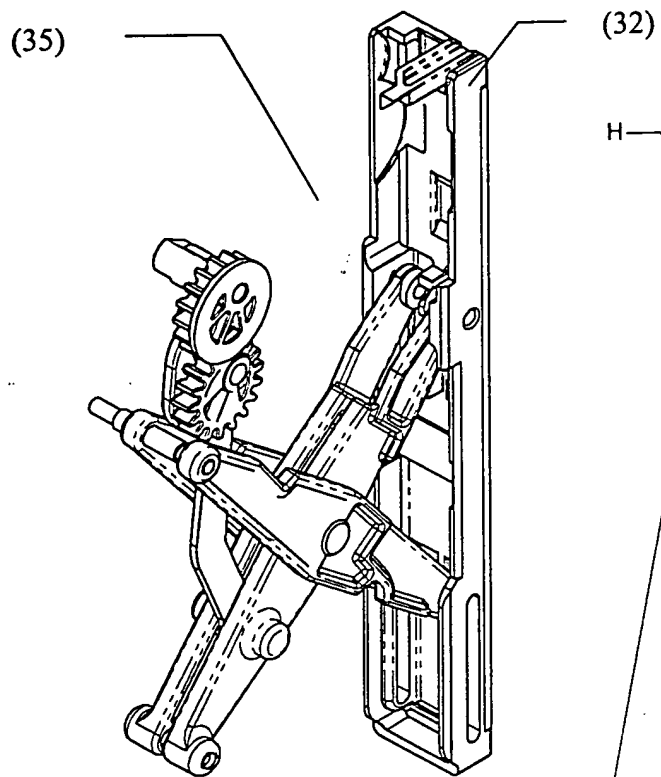
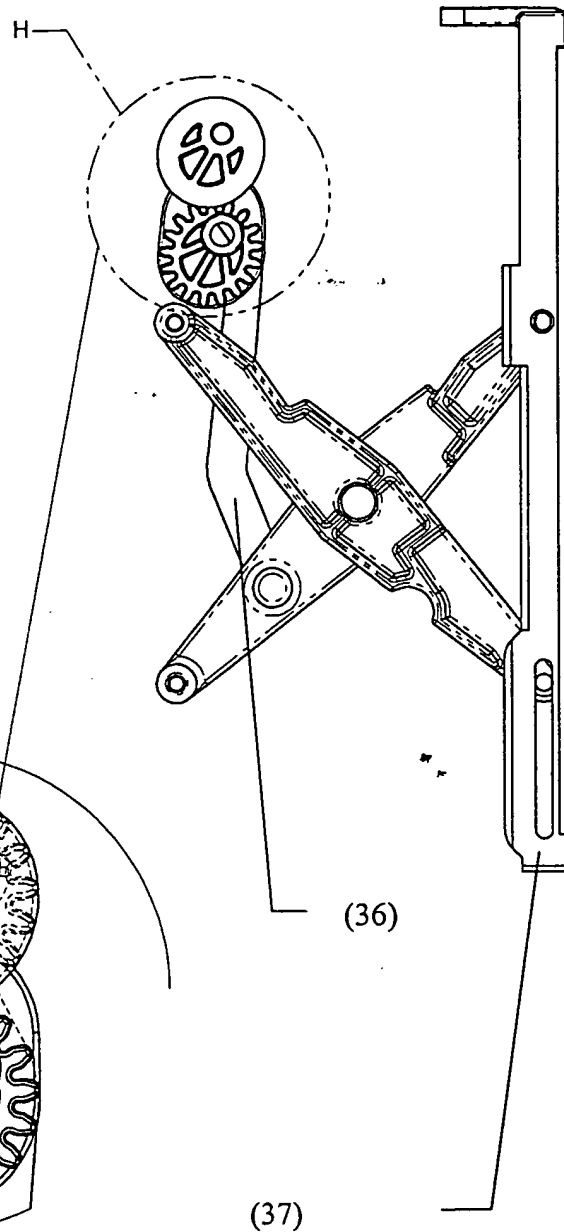
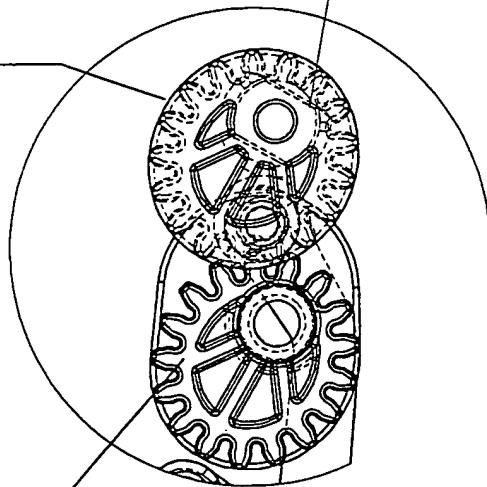


FIGURE 18B



(33)



(34)

DETAIL H

(37)

FIGURE 18A

Figure 19

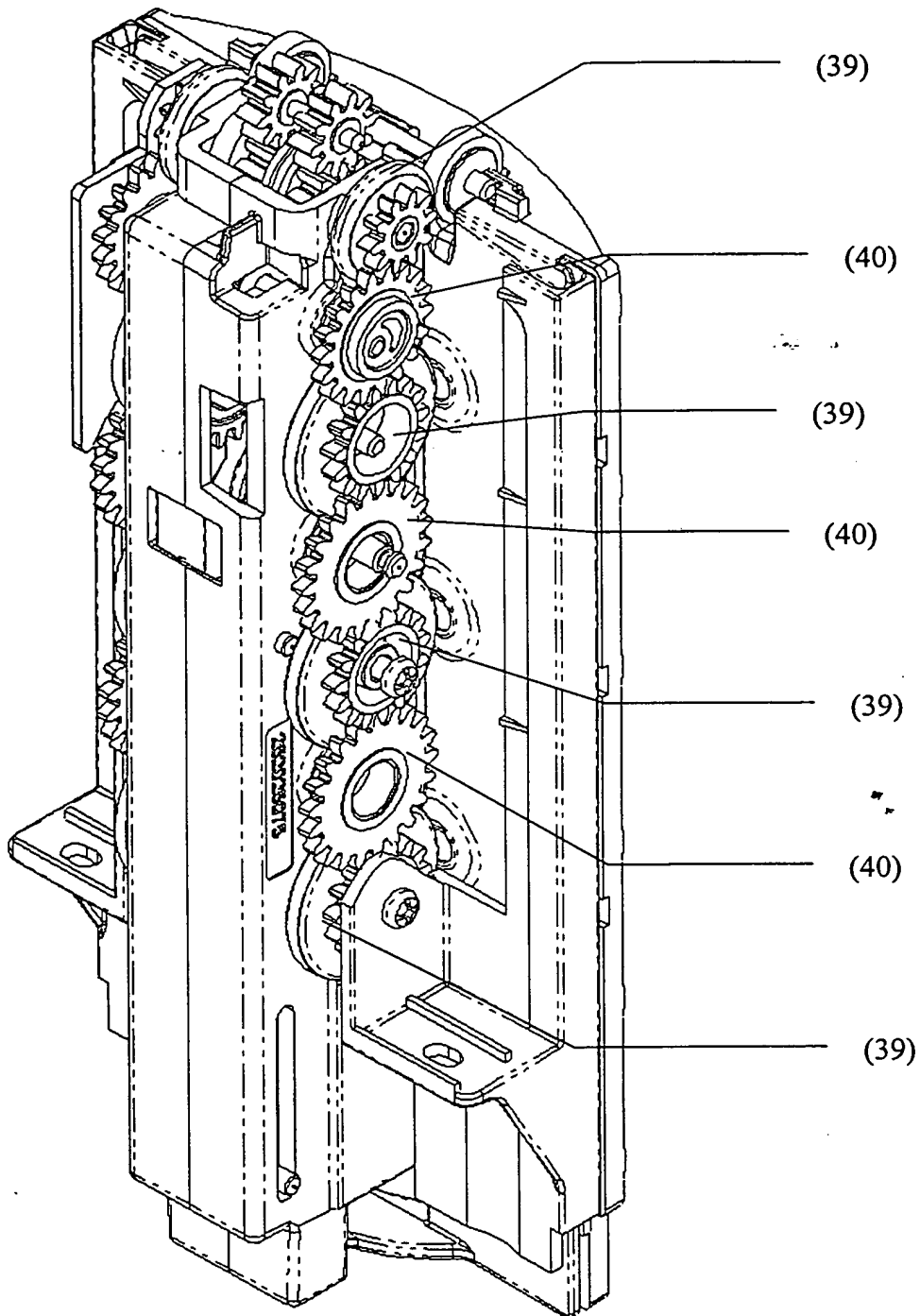


FIGURE 19

Figure 20

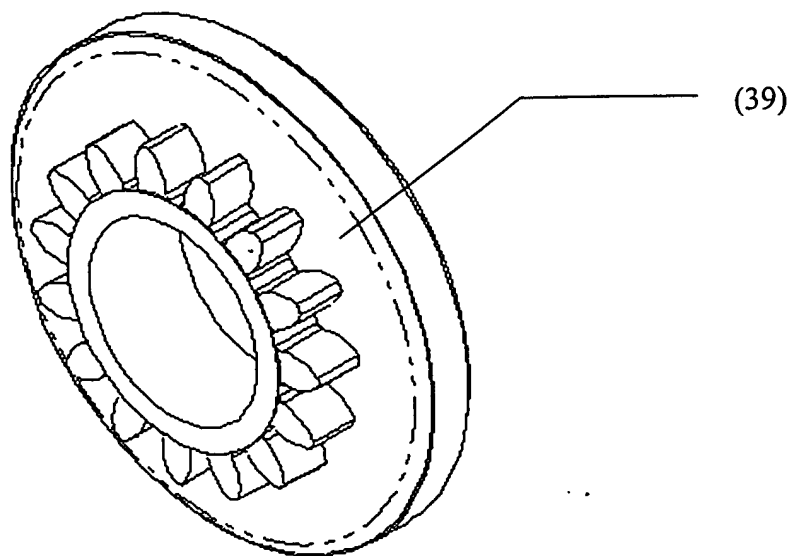


Figure 21

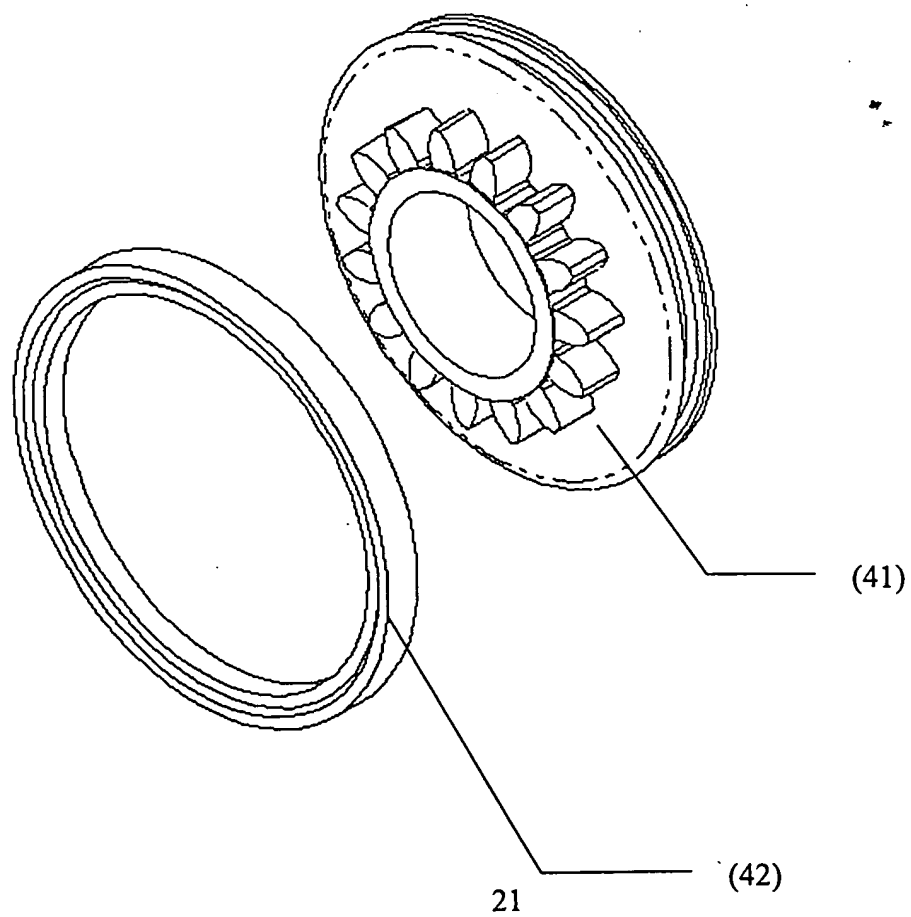


Figure 22

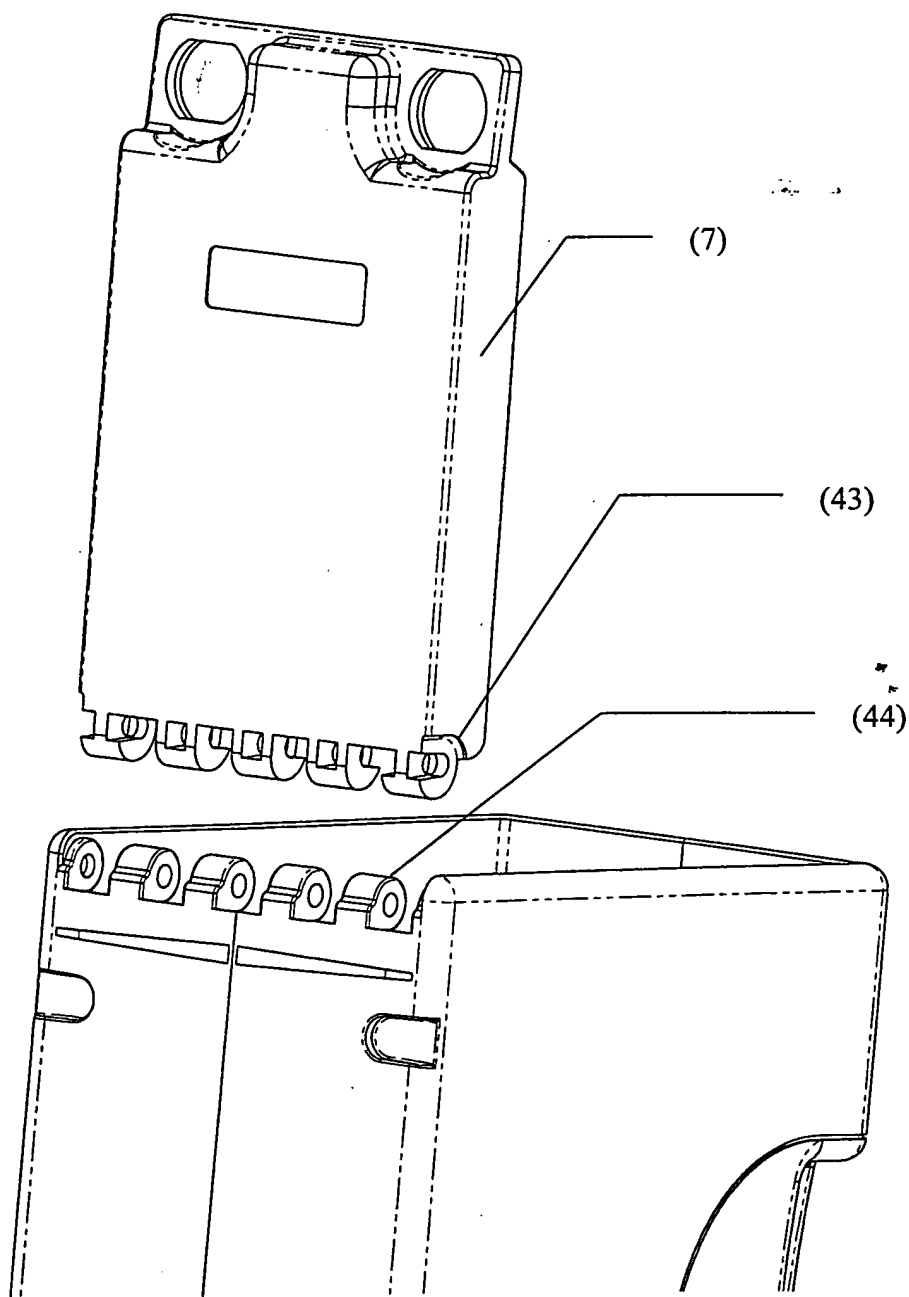


FIG. 22

Figure 23

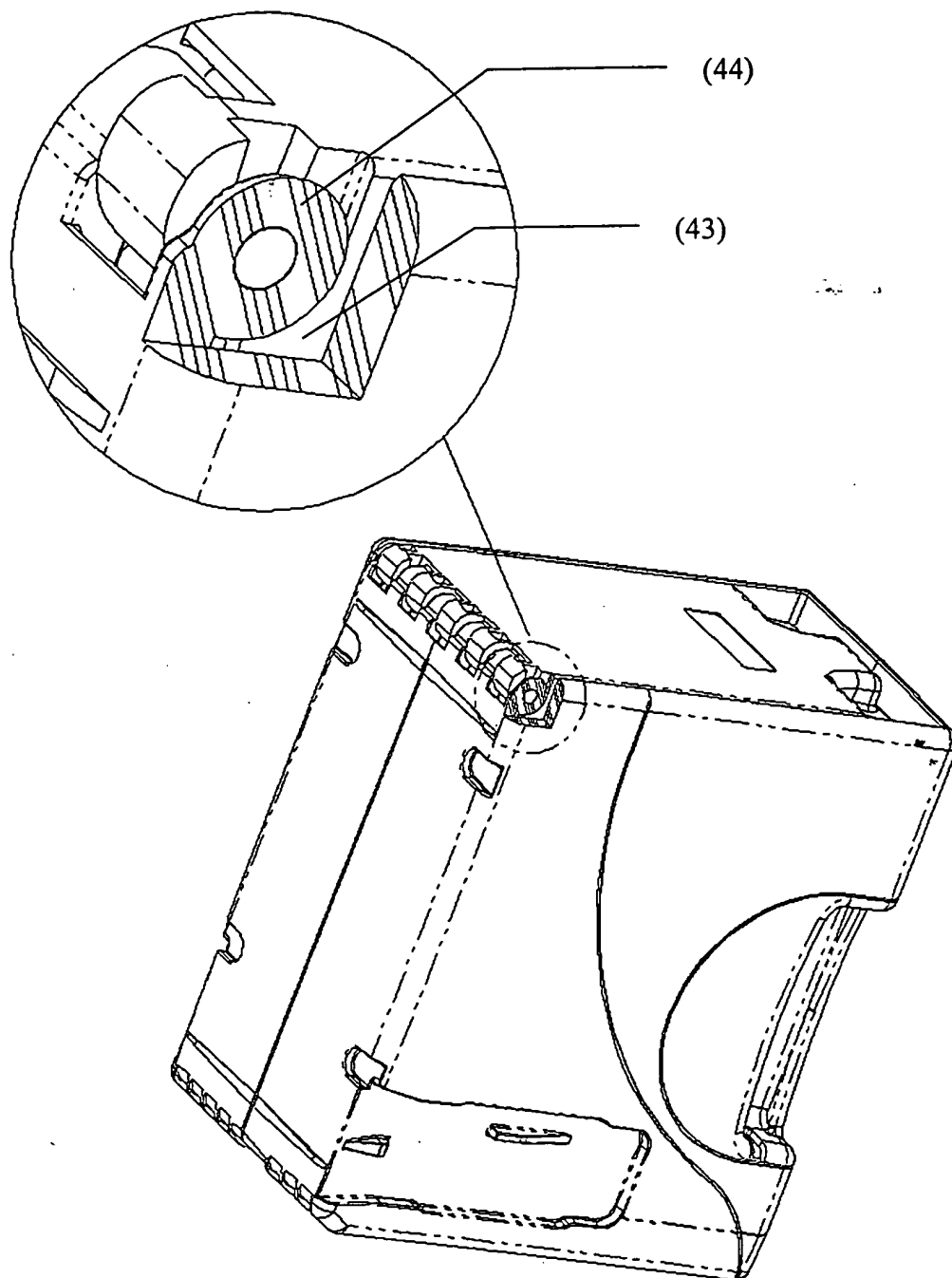
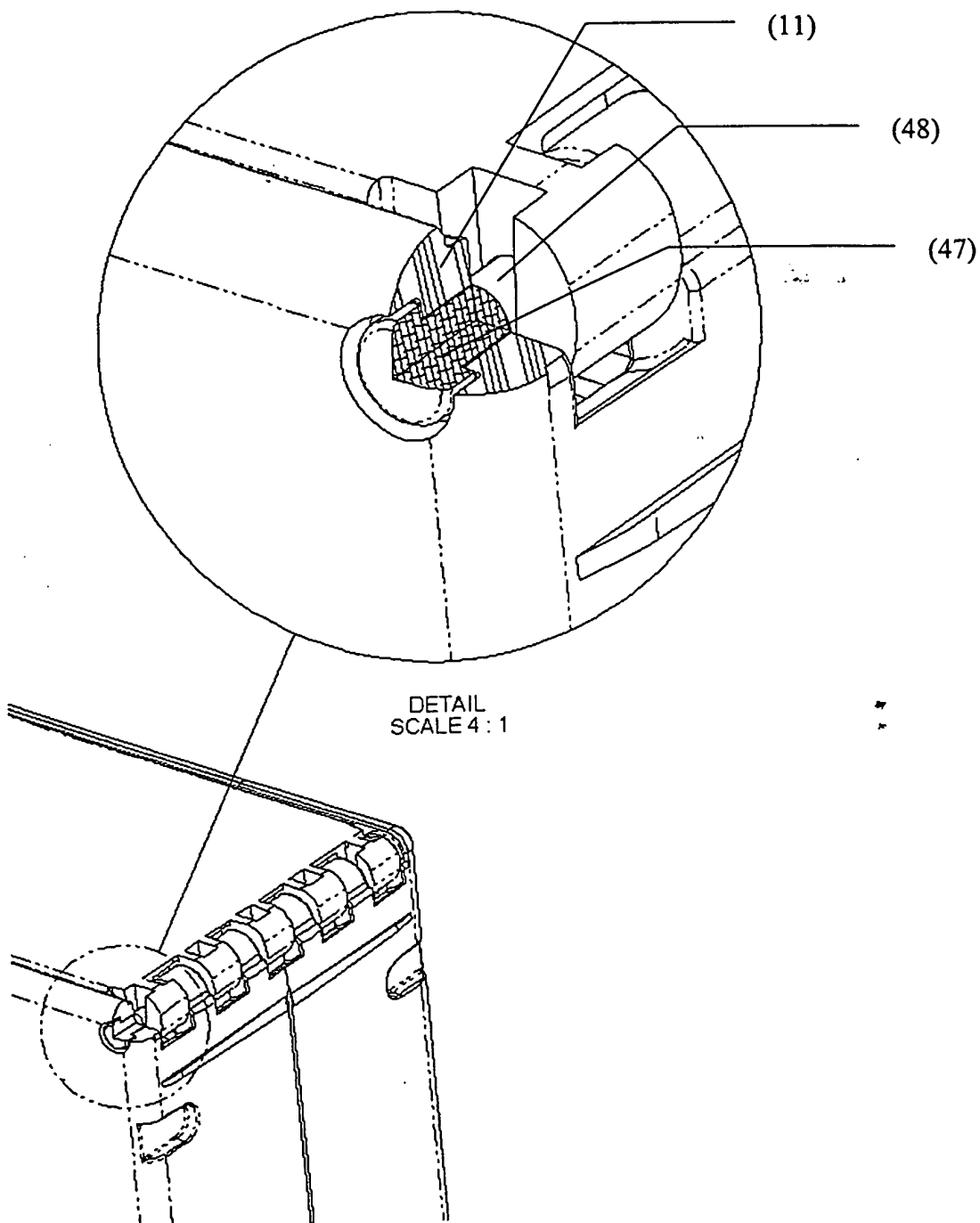


FIG. 23

Figure 24



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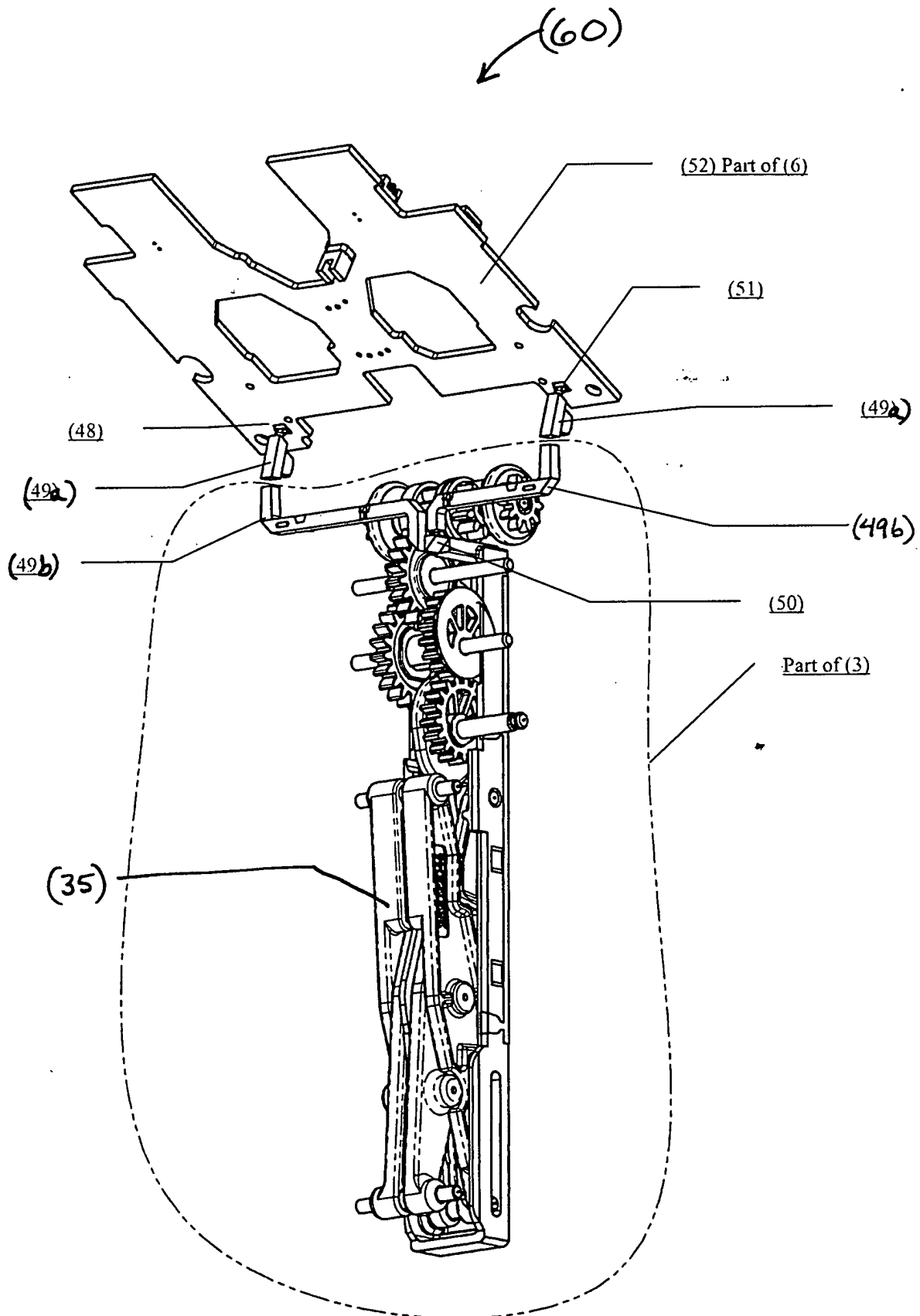


FIGURE 25